

Technical Data Sheet

Trade name:	ASACLEAN™PX2 PURGE COMPOUND FOR SCREW AND BARREL	Issue date:	13.04.2015
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Description

Special glass filled grade for high engineering resins
Temperature range: 280°C - 420°C

Application

ASACLEAN™ PX2 is especially designed to purge high engineering resins. The fields of appliance are

- Injection Moulding
- Extrusion

Cure characteristics

It is characterized by the well known ASACLEAN™ purging power and efficiency. Smokes and smells are extremely reduced. ASACLEAN™ PX2 is not corrosive and is applicable for

- Colour Changes
- Material Changes
- "Sealing"
- Hot Runner Cleaning

Purging-Test for material change from PEEK to PEI

- Injection moulding machine
- Parameters: cylinder temperature: 385°C, clamp force: 200 tons, screw: 60mm

ASACLEAN™	Quantity purge	Quantity next polymer
PX2	2,5 kg	3 kg
Case purged by next resin		
	PEI	8 kg

Please have a look into the ASACLEAN™ brochure and see the corresponding datasheets to achieve an optimal and efficient purging result.

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